

small becomes LARGE
The NEW latch lock for heavy weights

STRACK®
NORMALIEN

Aus klein wird GROSS

Der NEUE Klinkenzug für Schwergewichte



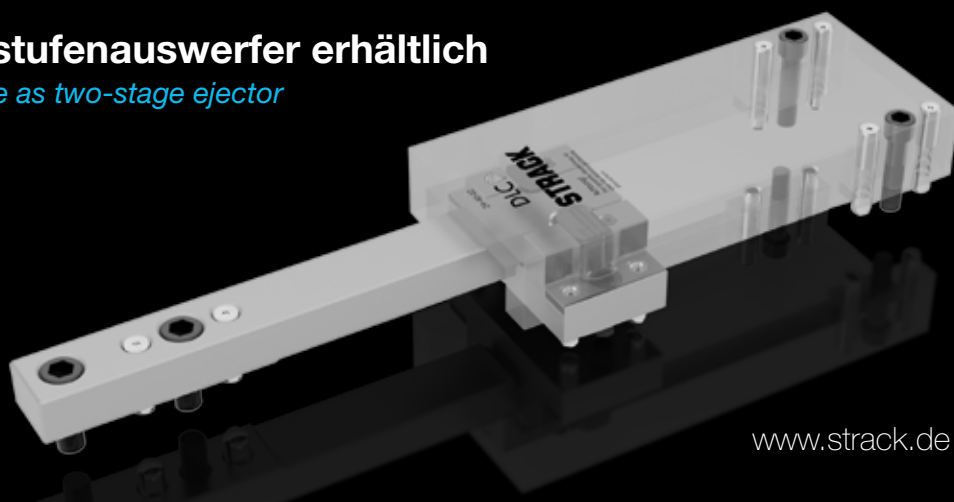
KLINKENZUG Z4-40

LATCH LOCK Z4-40

... für den Großformenbau

... for the large-scale mould making

- ++ statische Belastbarkeit bis 80 kN**
++ static load capacity up to 80 kN
- ++ wartungsarm durch DLC-Beschichtung**
++ low-maintenance due to DLC-coating
- ++ auch als Zweistufenauswerfer erhältlich**
++ also available as two-stage ejector

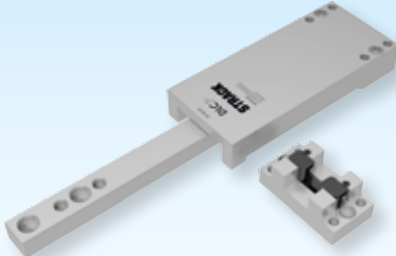


Klinkenzüge

Latch locks

Ouvres-moules

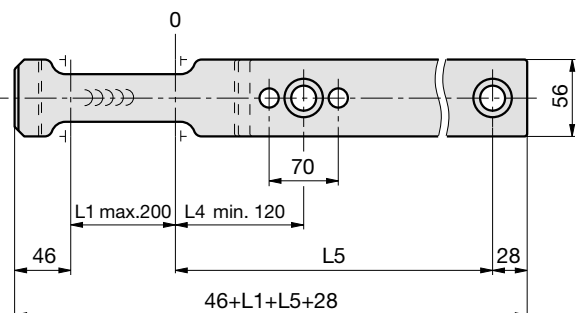
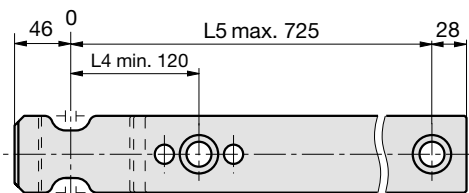
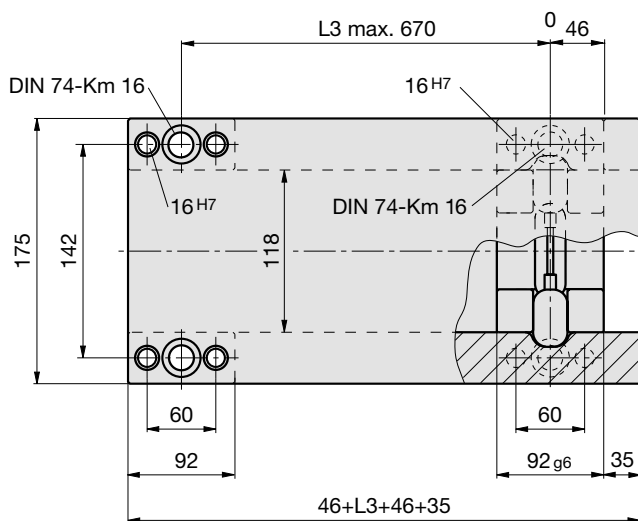
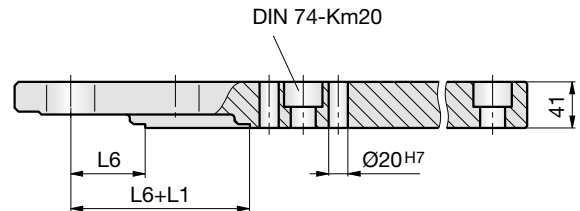
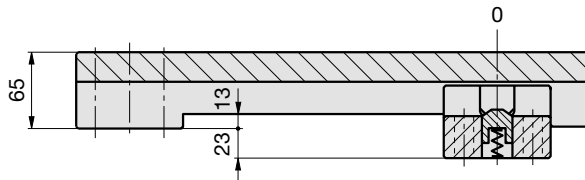
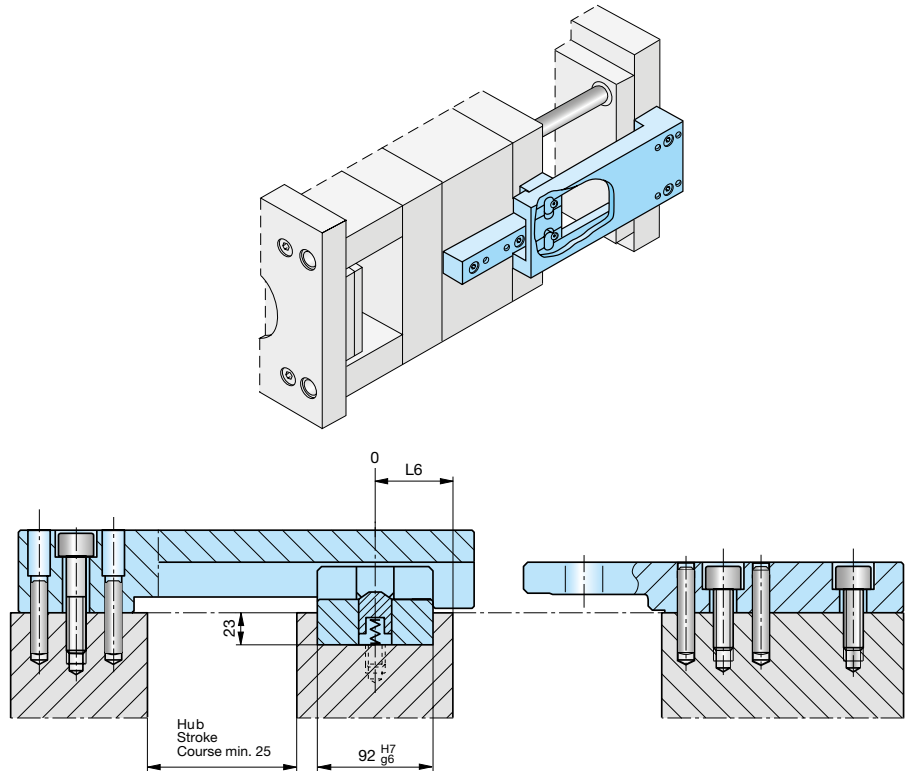
DLC



Z 4-40-

deutsch **6.89-98**
english **6.119-128**
français **6.149-158**

**Z 4-40-L1-
L3-L4-L5-L6**

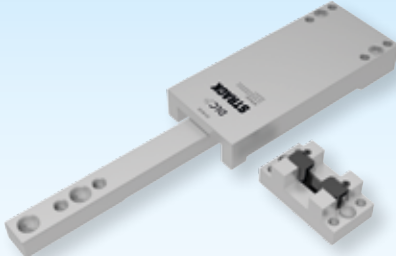


Klinkenzüge

Latch locks

Ouvres-moules

DLC 

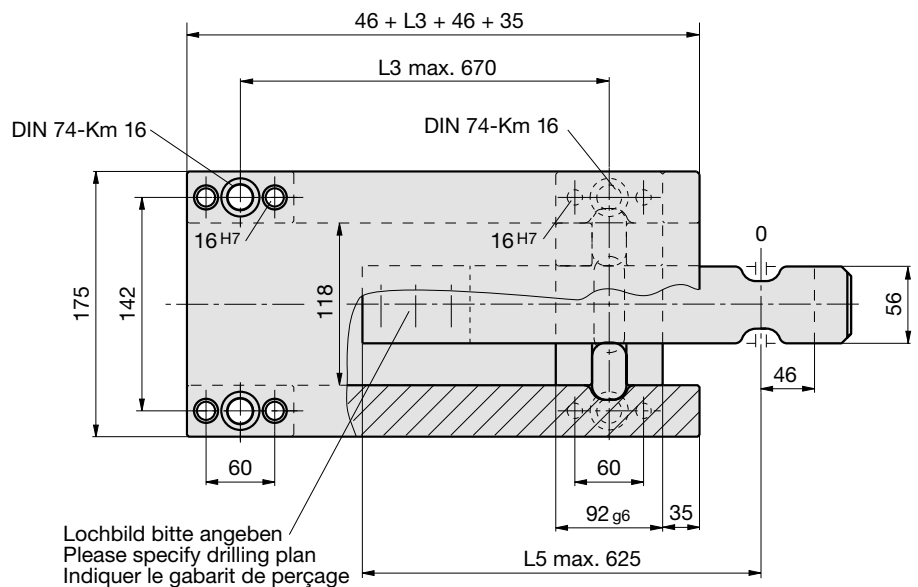
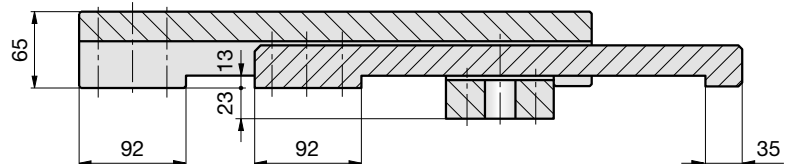
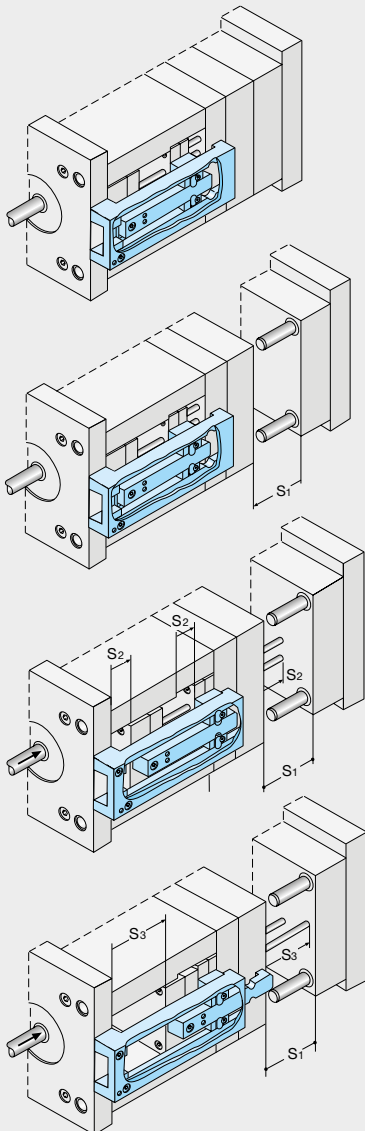
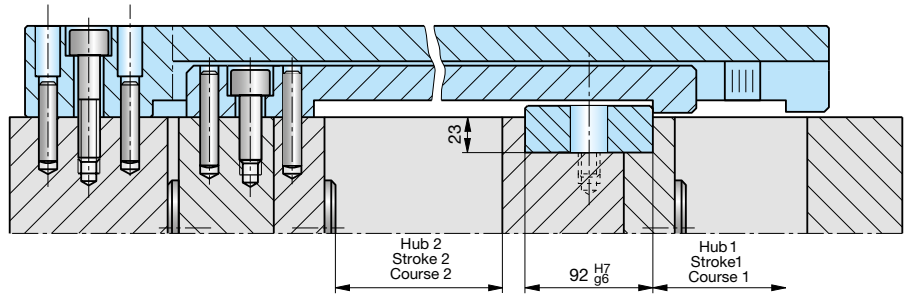


Z 4-42-

deutsch **6.89-98**
english **6.119-128**
français **6.149-158**



Z 4-42-L3-L5



Klinkenzüge

Latch locks

Ouvres-moules

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Z 4-40-

deutsch **6.89-98**
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français **6.149-158**

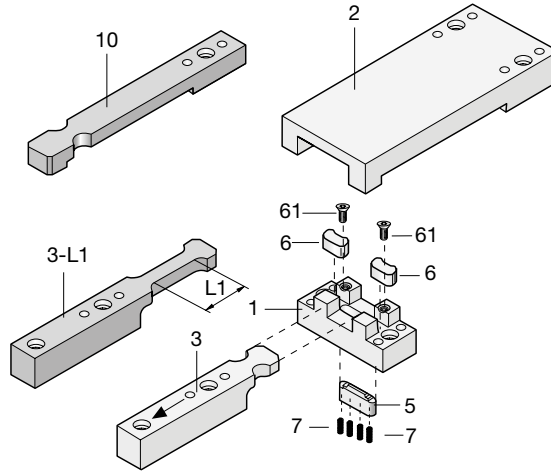
Z 4-40-L1-
L3-L4-L5-L6



Z 4-42-

deutsch **6.89-98**
english **6.119-128**
français **6.149-158**

Z 4-42-L3-L5



Stückliste
Parts list
Liste des pièces

Type	Pos. Item Pos.	Bezeichnung	Description	Désignation	Stück Quant. Nbr.	Mat.-Nr. Mat.-No Mat.Nr.	Symbol Symbol Symbole	Festigkeit Hardness Résistance
01	1	Klinkengehäuse	Latch housing	Support mobile	1	1.2767	X45NiCrMo4	48 HRC
02	2	Steuerplatte	Control plate	Plaque support	1	1.2162	21MnCr5	~630 HV 10 ¹⁾
03	3	Zugleiste	Latch bar	Crochet	1	1.2162	21MnCr5	~630 HV 10 ¹⁾
03 L1	3-L1	Zugleiste mit Verzögerung L1 = max. 200 mm	Latch bar with delay L1 = max. 200 mm	Crochet de traction à retardement L1 = max. 200 mm	1	1.2162	21MnCr5	~630 HV 10 ¹⁾
05	5	Sperre / DLC	Catch stop / DLC	Verrou / DLC	1	1.2767	X45NiCrMo4	54 HRC
06	6	Raste / DLC	Catch / DLC	Clavette / DLC	2	1.2767	X45NiCrMo4	54 HRC
061	61	Senkschraube	Countersunk screw	Vis à tête fraisée	2			
07	7	Druckfeder	Spring	Ressort de pression du verrou	4			
10	10	Ausstoßerleiste	Reverse latch bar	Poussoir	1	1.2162	C45W3	~630 HV 10 ¹⁾

Lieferumfang
Scope of delivery
Contenu de la livraison

¹⁾ Einsatzhärte tiefe (Eht)
Thickness of hardened layer = 0,4 - 0,6 mm
Épaisseur de la couche durcie

Z4-40-0	Z4-40-L1	Z4-42
01	01	01
02	02	02
03	03-L1	
05	05	
06 + 061	06 + 061	06 + 061
07	07	
		10

Achtung!

Bei einer Ersatzbestellung der Positionen 2, 3, 3-L1 und 10 erfolgt eine Lieferung ohne Befestigungsbohrungen.

Warning!

If items 2, 3, 3-L1 or 10 are ordered as spare parts, they will be supplied without fixing holes.

Attention!

A la commande de pièces de rechange pour les réf. 2, 3, 3-L1 et 10 la livraison sera effectuée sans alésages de fixation.